



**THE Allison LEGACY**  
RACE SERIES

Allison Brothers Race Cars, Inc. and  
CompCar of NC, Inc.  
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March 29, 2011

Re: Allison Legacy Race Series Engine Technical Bulletin.

To: All Allison Legacy Race Series Competitors,

The factory Mazda cylinder head is out of production and no longer available for the Allison Legacy engine. The replacement aftermarket head was implemented into the touring series and a limited number of engines with the replacement cylinder head have circulated into other regions. We have done extensive testing with the engine shop over the winter, but the final result continued to come out the same. The replacement cylinder head makes more power. Every effort that we made to prevent this would have resulted in greater expense to our customers than the cost of head replacement. With over 300 Allison Legacy engines out there, the other issue we had to address and overcome was availability of the new head.

The cost of the cylinder head replacement from Allison Brothers Race Cars Inc. is \$875.38. This does not include any other costs incurred by you including, but not limited to, shipping, additional parts, or labor for replacement of any additional parts other than the cylinder head and gaskets associated with cylinder head.

The original cylinder head is still eligible for competition and it is not mandatory for you to change your cylinder head.

Let me take this opportunity to make it very clear that all engine work shall be done through Allison Brothers Race Cars Inc.

**THERE IS NO OTHER AUTHORIZED ENGINE BUILDER,  
INDIVIDUAL OR ENTITY ALLOWED TO REBUILD OR WORK  
ON YOUR ALLISON LEGACY ENGINE.**

Kenny Allison  
Allison Brothers Race Cars, Inc.  
CompCar of NC, Inc.